Art.-No.:6.7150.5000

7150

2K ECO-Clearcoat 2:1

Characteristics

4CR 2K ECO-Clearcoat with UV protection can be applied without adding thinner. Excellent gloss and stability of the paint is assured even by one coat application. Therefore an important economy of material and processing time is obtained. It is ready to use after the addition of the suitable amount of 4CR hardener. Excellent resistance to all environmental and climatic circumstances, yellowing resistant and durable gloss.

Application

Operation conditions from +10°C and up to 75% relative air humidity .

HVLP:
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,3 - 1,4 mm
Number of coats: 1-2

RP (recommended):
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,2 - 1,3 mm
Number of coats: 1-2

Curing time / Flash off time: 4 - 5 min. between the coats and before final drying.

Drying:
Object temp. 20°C: dust dry after 30 min., set to touch after 12 h, full hardness after 24 h.
Object temp. 60°C: dust dry after 5 min., set to touch after 30 min, full hardness after 2 h.

Technical Data

Colour shade	transparent
Mixing ratio	2 : 1 by volume
Hardener	4CR 0407
Thinner	Apply without dilution!
Consumption	6 - 8 m²/l
Spraying viscosity 20°C	16 - 18 s 4 mm DIN
Pot life	4 - 6 h
Coat thickness / dry film	40 - 50 µm

Storage and Transportation

If stored tightly closed, in original packaging, 4CR 7150 has a shelf-life of at least 3 years.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.